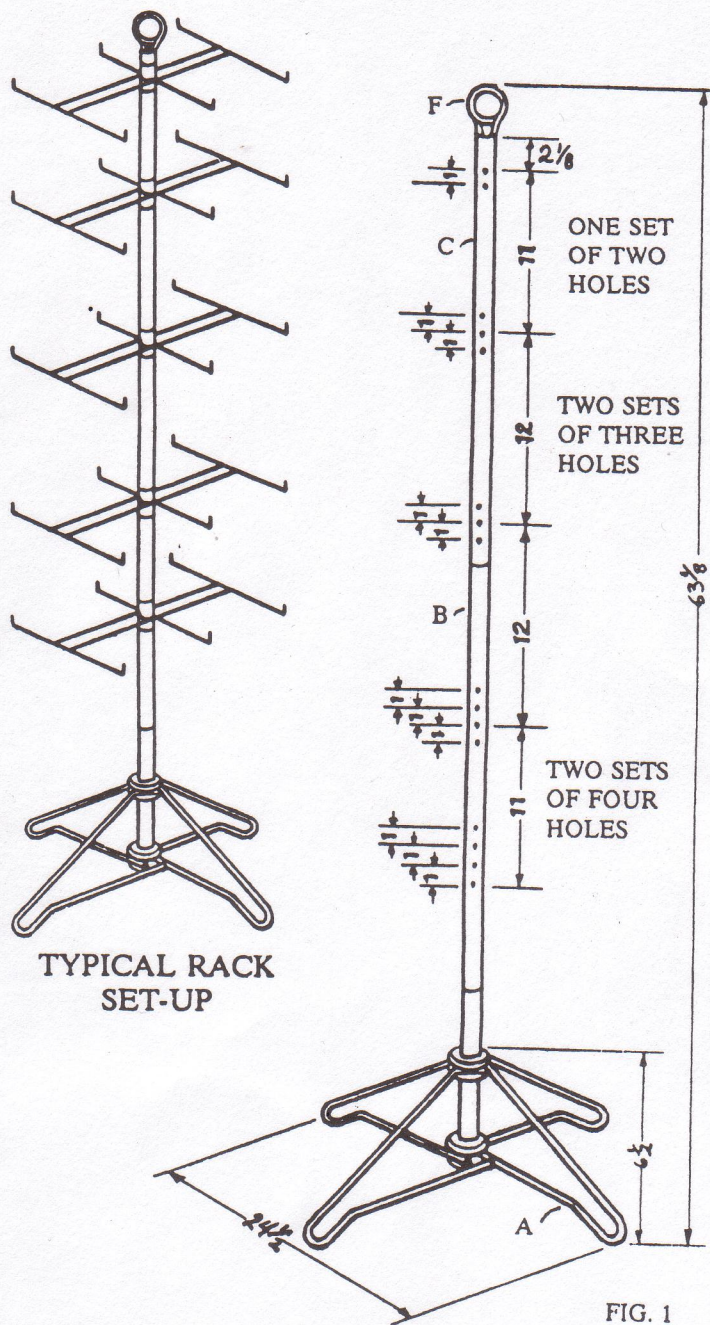


INSTRUCTIONS FOR ASSEMBLING MODEL NO. 145 DISPLAY RACK



CODE NO.	NO REQ'D.	DESCRIPTION
A	1	Base
B	1	Bottom tube (two sets of four holes)
C	1	Top tube (one set of two holes and two sets of three holes)
D	*	Cotter pin
E	*	Tier
F	1	Sign holder

*One cotter pin supplied with each tier.

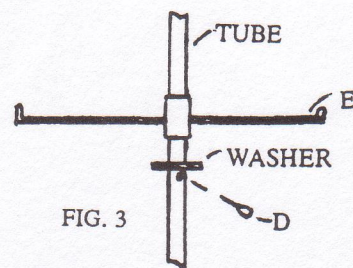
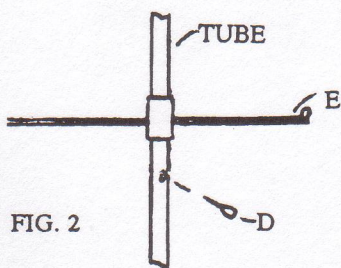
Quantity of tiers and shape and size will depend on rack ordered.

1. Open base (A) until it locks automatically.
2. Note difference between bottom tube (B) and top tube (C), as shown in Fig. 1.
3. Assemble bottom tube to base by pushing firmly into tube attached to base. Assemble top tube to bottom tube.
4. Position cotter pin (D) in desired hole located in lowest series of holes in the bottom tube. Drop tier (E) over top of tube and rest on cotter pin. Repeat with remaining cotter pins and tiers. Refer to Fig. 2.

If washers are included, refer to Fig. 3 which indicates proper placement of washer.

If clamps are supplied, substitute for cotter pins or use to assemble tiers at positions on the tube not available with the use of a cotter pin.

5. Assemble sign holder (F) to top of rack.
After rack is assembled with tiers at their final positions on the tubes, it is best to spread the end of the cotter pin apart to prevent it from falling out in service.



For additional information, or, missing parts, contact: