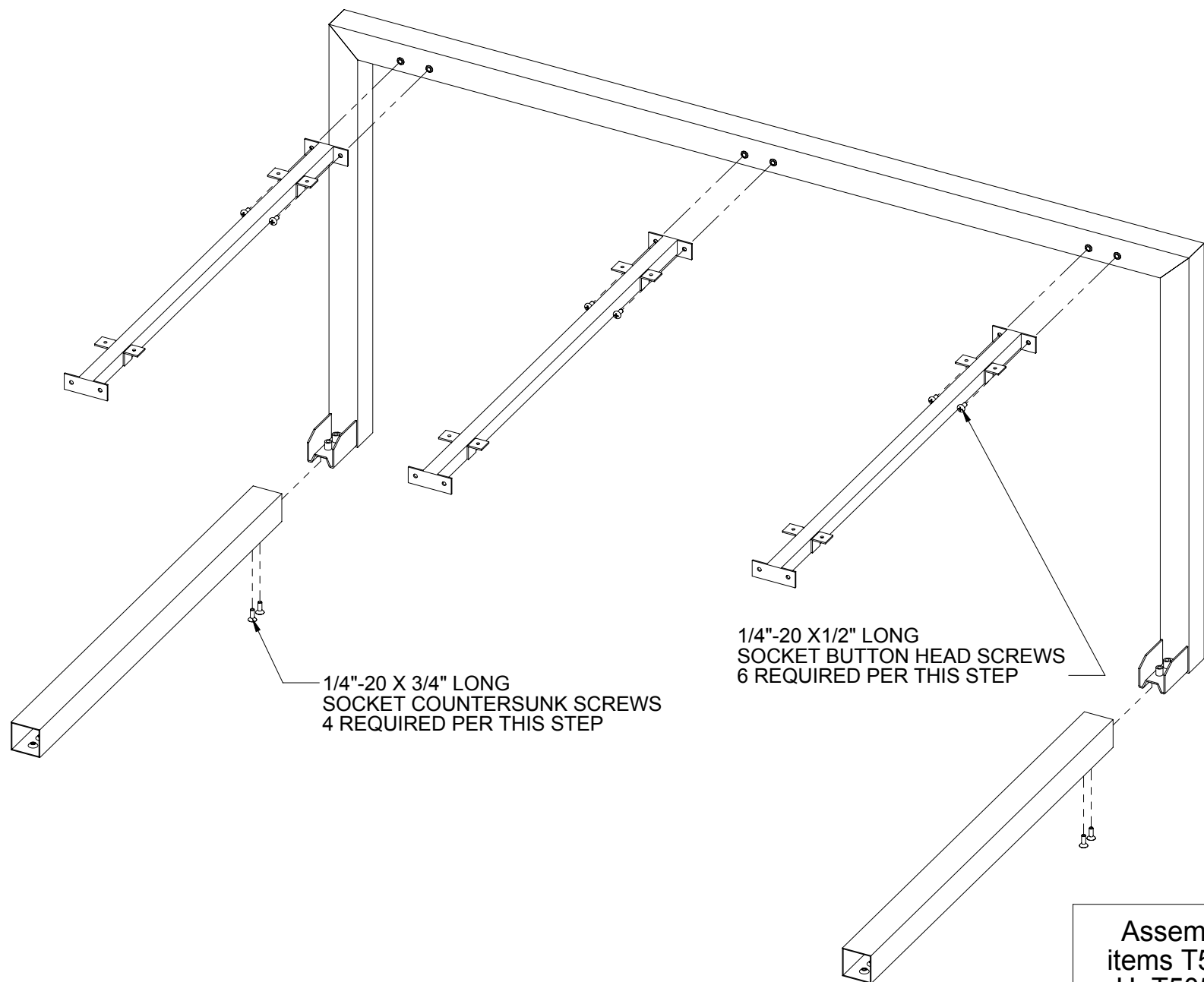




1/4"-20 X 3/4" LONG
SOCKET COUNTERSUNK SCREWS
4 REQUIRED PER THIS STEP

1/4"-20 X 1/2" LONG
SOCKET BUTTON HEAD SCREWS
6 REQUIRED PER THIS STEP

Assembly Instructions for
items T501FRSC, T501SC-
H, T505FRSC, T505SC-H

SHEET 1 OF 3

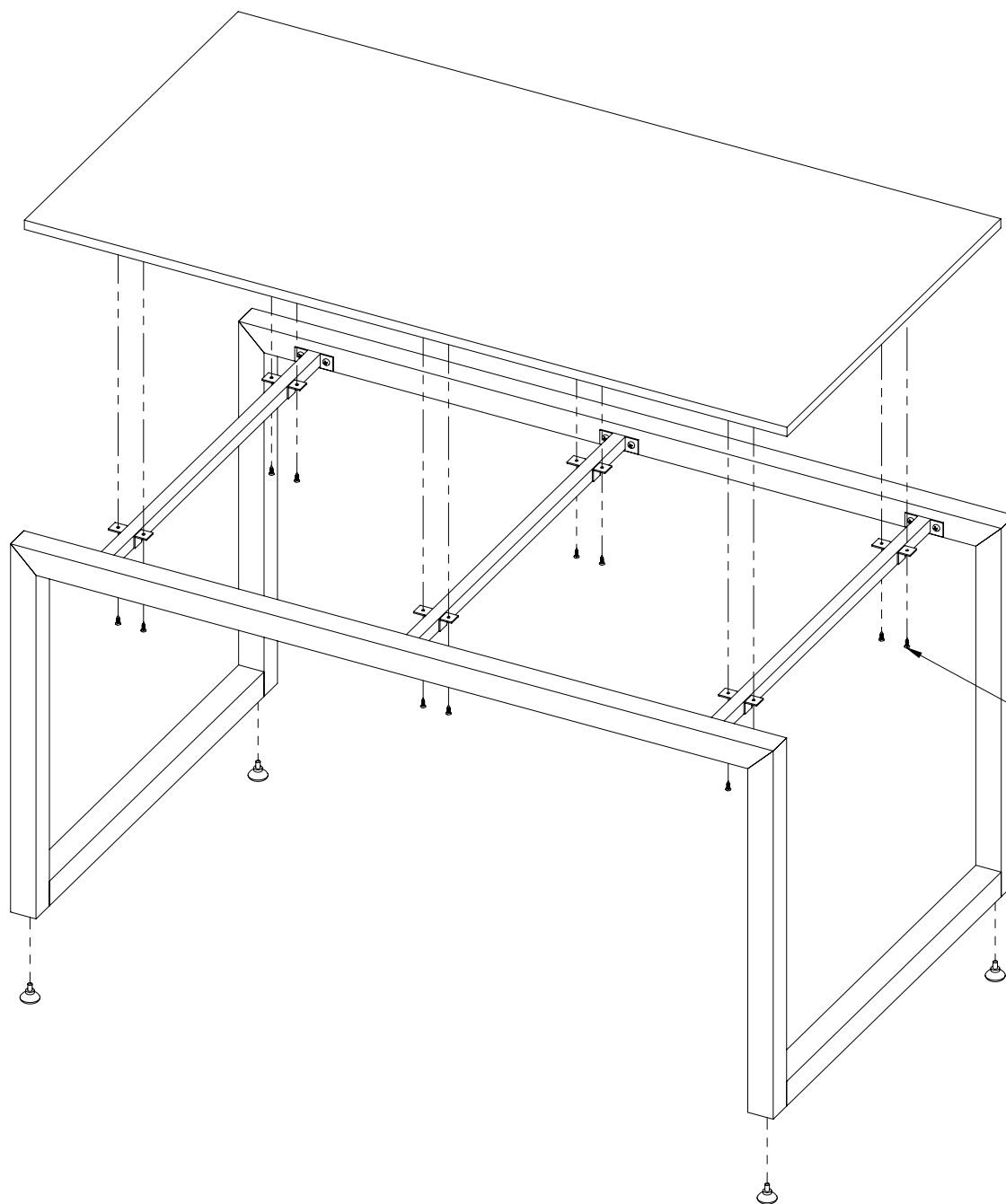
1/4"-20 X 1/2" LONG
SOCKET BUTTON HEAD SCREWS
6 REQUIRED PER THIS STEP

The diagram shows a 3D perspective of a metal frame assembly. It consists of four vertical legs and two horizontal rails. The rails are being attached to the legs. Dashed lines indicate the placement of screws. One callout points to the top of the legs where the rails will be secured with button head screws. Another callout points to the side of the legs where the rails will be secured with countersunk screws.

1/4"-20 X 3/4" LONG
SOCKET COUNTERSUNK SCREWS
4 REQUIRED PER THIS STEP

Assembly Instructions for
items T501FRSC, T501SC-
H, T505FRSC, T505SC-H

SHEET 2 OF 3



#10 X 5/8" LONG
PAN CROSS HEAD WOOD SCREWS
12 REQUIRED PER THIS STEP

Assembly Instructions for
items T501FRSC, T501SC-
H, T505FRSC, T505SC-H

SHEET 3 OF 3