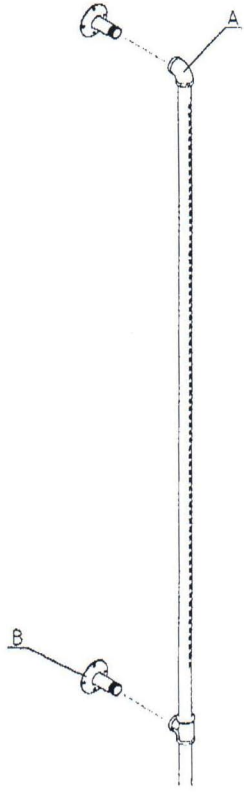ASSEMBLY INSTRUCTIONS