

HUBERT WRAPPERS – MAIN REPLACEMENT PARTS

Axle (56165, 63659 and 31660 only) - Holds film roll.

B200 Thermostat (all table wrappers) – Controls temperature of hot plate.

Bearing Block Kit (56165, 63659 and 31660 only) – Mounts axle to machine frame. Provides proper tension to film roll.

Circuit Board (all table wrappers) – Controls amount of heat supplied to cut-off rod.

Core Adapter Kit (56165, 63659 and 31660 only) – Mounts film roll to axle. Kit includes one fixed film core (stationary) and one adjustable film core that is removed for loading of new film roll.

Cut-Off Rod (all table wrappers) – Softens film to allow operator to easily tear film from film roll. Cut-off rod is constant heat.

Fuseholder (all table wrappers) – Protects circuit board and cut-off rod.

Heating Element (all table wrappers) – Provides heat to hot plate. Variable heat controlled by thermostat.

Pilot Light (all table wrappers) – Indicates power to machine.

Power Cord (all table wrappers) – Supplies power to machine from outlet.

Teflon Cover (all table wrappers) – Provides non-stick surface to hot plate sealing area.

Terminal Block (all table wrappers) – Relays power from power cord to machine components

Timer Option (all table wrappers) – Optional component installed instead of toggle switch. Allows automatic turn-off of wrapper from 1 to 12 hours.

Toggle Switch (all table wrappers) – Turns machine on / off.

HUBERT WRAPPERS – HELPFUL TROUBLE-SHOOTING TIPS

B200 Thermostat Defective – 1) Hot plate warm and thermostat adjustments do not change temperature. 2) Hot plate runs too hot and thermostat adjustments do not change temperature.

Bearing Block Kit Defective – No tension to film roll. NOTE: on roller-style wrappers check brake for proper film tension.

Circuit Board Defective – 1) Cut-off rod is warm but will not soften film for separation. 2) Cut-off rod is exceptionally hot and smokes film.

Cut-Off Rod Defective – Cut-off rod is cold. NOTE: Check fuse and fuse-holder prior to replacing cut-off rod to insure power supplied to circuit board and cut-off rod.

Fuse-Holder Defective – Power out of terminal block, but no power out of fuse-holder and fuse is good.

Heating Element Defective – Hot plate has no heat, but power is being supplied from terminal block.

Pilot Light Defective – No illumination, but power is supplied from terminal block.

Power Cord Defective – Power from wall but no power to terminal block and/or toggle switch.

Terminal Block Defective – Power into terminal block from power cord, but no power out of terminal block to various components.

Toggle Switch Defective – Power into toggle switch from power cord, but no power out.

The above trouble-shooting tips are only to be used as a guide, not as a guarantee of identifying problems.